



## How Dyna-Purge Compares to Your "Virgin or Regrind" Resin

DYNA-PURGE	VIRGIN OR REGRIND RESIN
<p><b>Minimize Downtime &amp; Reduce Scrap...</b>            * Dyna-Purge is designed to clean on the first pass, minimizing machine downtime to maximize your productivity. This also reduces scrap so you don't waste valuable resin.</p>	<p>* Substantial lost production time, due to the large volume of resin needed to displace the resident material. Resin may "displace" resident material, but will not "clean."</p>
<p><b>Facile à utiliser...</b>            * Dyna-Purge is packaged ready to use. There is no soaking, mixing, or waiting necessary, so there are no hidden costs.             * Dyna-Purge is introduced at the resident resin processing temperature; it does not require adjusting the machine temperature or RPM speed.</p>	<p>* Filled resins can be abrasive and may damage or wear machine.             * Temperature and RPM settings may need to be adjusted to enhance the viscosity of the resin to be effective.</p>
<p><b>Economical...</b>            * Only a small amount of Dyna-Purge is needed to purge quickly and effectively. Dyna-Purge has unlimited shelf life.</p>	<p>* Generally need 4 times or more of the capacity of the complete machine - more in most cases.</p>
<p><b>Versatile Application...</b>            * Dyna-Purge is available in a variety of formulations to match specific processes and temperatures.</p>	<p>* Resins are designed for processing - not purging and cleaning.</p>
<p><b>Safe To Use ...</b>            * Dyna-Purge is non-chemical and non-abrasive. It does not cause wear on machines. It is safe for machines and operators, and safe for disposal.             * Dyna-Purge is thermally stable; it can be left in the machine for shutdown and start-up.             * All Dyna-Purge grades are formulated with FDA compliant ingredients and feature a fresh scent that eliminates odors often associated with purging.</p>	<p>* Resins filled with glass or minerals are abrasive to your equipment. Through repeated use, filled resins may cause pitting, wear, change to machine tolerance, or other damage.             * Few resins have start-up temperature stability. Incorrect shutdown procedures will result in decomposition and carbon buildup.             * Some resins may not be FDA compliant and may produce irritating or offensive fumes.</p>