Product Information Sheet



DYNA-PURGE[®] D2 New "Triple action" cleaning, versatile technology, broad spectrum use

DYNA-PURGE D2 is our latest technology breakthrough. Proprietary components are formulated to flow to the boundary layers, flushing out the resin. Others act as pressurizing agents allowing the purge to reach stagnation points. Encapsulated scrubbing agents target degraded materials. This dynamic "triple action" thoroughly scrubs, cleans, and removes material and impurities from the screw and barrel, as well as tool and die.

Applications:	Injection- cold and hot runners Extrusion- profile, sheet, cast film, compounding & blow molding
Temperature Range:	320°F - 625°F (160°C - 329°C)
Types of Resins:	All
Minimum Clearance:	.025 inch or .65 mm
Amount of Purge:	1 to 2 times barrel capacity (actual amount needed depends upon machine conditions)

FEATURES & BENEFITS:

- Designed for color changes, resin changes, shutdown/start-up, preventative machine maintenance, and prior to manual cleaning
- Engineered for purging through systems with a minimum clearance of .025 inch or .65 mm
- Effective through a broad temperature range
- Thoroughly loosens and eliminates carbonized and degraded materials
- Safe, non-hazardous, ingredients are FDA compliant
- Heat stable- recommended during shutdown and start-up
- Economical- low "cost-per-purge"- only a small quantity needed to be effective
- Easy to use- no process adjustments, no mixing or soaking required
- Unlimited shelf life

For over 35 years, Dyna-Purge has delivered superior cleaning and economic value over in-house methods and other commercial products. We invite you to sample Dyna-Purge at no-charge, and start saving today!

Please refer to "Suggested Purging Procedures" for processing information and "Product Selection Guide" for additional products.

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